

# Aluminium folding/sliding doors Engineered for conservatories

Version: 1.0 Sept 2010



# sma

#### architectural aluminium

Smart Systems, has over the past 25 years grown to become one of the UK's leading aluminium systems companies with a reputation for product innovation, design expertise, technical competence and quality.

Visofold is a unique slide and fold dual hollow aluminium door system. Smart's latest edition to the Visofold range, Panorama, offers elegant slim sightlines coupled with highly engineered hardware designed to ensure years of reliable service.

#### Stunning doors styled to suit your home

- > Choose open in or out, stack left or right, open at the centre, end or in-between.
- Slim sightlines allow more light into the building and a pleasing appearance.
- Ultra-low threshold option where unimpeded access is
- Attractively styled round-edge profiles.
- Aluminium profiles for low maintenance.

#### High Quality Performance

- > High quality EPDM gaskets and weather brushes to aid weather proofing.
- > Large Polyamide thermal barrier reduces heat.

#### **Engineered for years of reliable service**

- > High security hook bolt lock and one piece keep.
- > Handle integral to lock mechanism and locking shoot-bolts.
- > Highly engineered and robust hinges.
- Specially designed stainless steel rollers give smooth and easy operation.

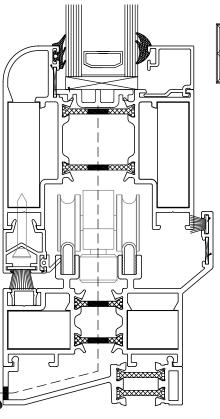
#### Colour – Your choice

- > Choose a colour to suit your home. Can't decide? Choose two! Dual colour option available - different colours inside and out.
- > Hardware options handles and hinges available in black or white.

#### Visofold Panorama



#### Visofold Panorama x section





## Typical style options







without catching.

action.

**IMPORTANT NOTES FOR** 

**DESIGNERS/SPECIFIERS** 

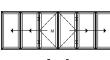
1. We advise that a support post (not supplied) is used each side of the doors - this needs to attach to the Super Duty Eaves Beam and attach to the floor slab. It is the responsibility of the conservatory designer/specifier to provide full lateral and vertical support for the Super Duty Eaves Beam – loads are likely to be higher than conservatory retailers are used to. 2. When using Ultraframe's SMART system aluminium doors in conservatories, we strongly advise that this is in combination with the Classic roof system Super Duty Eaves Beam.

All of the span charts published for the Super Duty Eaves beam are based on a maximum deflection of 7mm under full structural load, and the Ultraframe bi-fold doors can accommodate this degree of deflection without catching.

However, many alternative bi-fold doors are not designed for conservatory use, but to only sit inside lintel supported

masonry openings where the deflections are minimal. Many of these alternatives cannot accommodate 7mm of deflection

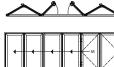
The selection of what may appear to be bi-folds with an eye catching price may cost you more in the long term as a steel beam will probably be required to reduce deflection - clearly this is costly. Ignoring the issue of deflection may result in a disgruntled consumer, expensive call backs and remedial







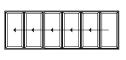












Typical detail - Actual detail may vary









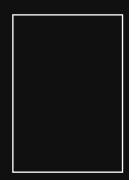
## Ask to see our supporting literature -



Super Duty Eaves Beam Brochure



Price List/Order Form



Installation Guidelines



# Sliding/Folding Doors Order form

| Account                   | · No   |                                   | Draw doors in elev       | ration and plan view. Mark on directi<br>(All viewed from the ou |                |                         | ening Configurations      |
|---------------------------|--|-----------------------------------|--------------------------|--|----------------|-------------------------|---------------------------|
| Company Name >            |  | ,                                 |                          |  | Overall Height |                         |                           |
|                           |  |                                   | г – – – – т              |  | - +            | <b>-</b>                | r <sub>1</sub>            |
|                           |  |                                   |                          | 1 1<br>1 1   | <br>           | 1                       |                           |
|                           |  |                                   |                          |  | i<br>I         |                         | i<br>I                    |
|                           |  |                                   |                          | 1 1  | <br>           | I<br>I                  |                           |
|                           |  |                                   | <br>                     | 1  | _ +            | · <del>1</del>          |                           |
|                           |  |                                   |                          | Door widths approx   | imately eq     | qual                    |                           |
|                           |  |                                   | Track                    | Inside   | )              |                         |                           |
|                           |  |                                   |                          |  |                |                         |                           |
| Quotation Re              | ef <b>≯.</b>                                     |                                   |                          | Outsid   | le             |                         |                           |
| FOLDING/SL                |  |                                   | FINIOU COLO              | un.  | FURN           | ITLIDE                  | 40mm ADD ON               |
| DOORS  Stack in*          | <del>                                     </del> | NCK<br>V10 (Std) 63mm Weathered   | FINISH COLO              | EXTERNAL   | FUKN           | ITURE                   | 42mm ADD ON               |
| ☐ Stack out               | <br>  □ D  | V70** (Low) 30mm                  | ☐ White gloss            | ☐ White gloss ☐ Other (RAL) ➤                                    |                | ite (standard)          | Left Right                |
| TRICKLE VE                |  | on-Weathered  CILL                | DRAINAGE                 | GLAZING THICKNESS  |                | SPACER BA               | ☐ Top☐ Botton             |
| ☐ 4000mm                  |  | □ None □ 85mm                     | ☐ None                   | ☐ Unglazed for ☐ Unglaze   | ed for         |                         | Bronze Gold               |
| ☐ 8000mm                  |  | ☐ 150mm ☐ 190mm                   | (Internal use only)      | 24mm units 28mm เ  | units          |                         |                           |
| lust be selected with 'ad | ld-on'   | ☐ 225mm                           | ☐ Face                   |  |                |                         |                           |
|                           |  |                                   |                          | * Stack out required in exposed position                         | ** Has no      | weather rating *** N    | o chrome hinge equivalen  |
|                           | ecified f  | rom one of three types - a straig | ht forward sliding door, | a standard hinged door or a sliding tra                          | affic door. Al | ll doors can fold/slide | e to left or right can be |
| ordered stack in          |  |                                   | <b>14</b>                | DEDOOF   |                | DI                      | -D000                     |
| BFD00<br>▼2/3 pa          |  | BFD00<br>▼4 pane                  |                          | BFD005<br>▼5 pane  |                |                         | FD006<br>pane             |
|                           |  |                                   |                          |  |                |                         |                           |
|                           |  |                                   |                          |  |                |                         | M                         |
|                           |  |                                   | <u>^</u>                 |  |                |                         |                           |
|                           | 1  |                                   |                          |  |                |                         |                           |
|                           |  |                                   |                          |  |                |                         |                           |
|                           | >  |                                   |                          |  |                |                         |                           |
|                           |  |                                   |                          |  |                |                         |                           |
|                           | <u>_</u>   |                                   |                          |  |                |                         |                           |
| Door Type/                | Openi  | ing Configuration                 |                          | 1  |                |                         |                           |
| Traffic D                 | Ooor   | Sliding Traf                      | ffic                     | Sliding Door<br>SL   |                |                         |                           |

PLEASE SIGN BELOW & FAX BACK TO 0800 013 1939

DATE \_\_\_\_\_

ultraframe

## **Sliding/Folding Doors**

This price list MUST be read in conjunction with the span charts and technical brochure (below).

## **Standard Specification**

- White (other colours available)
- Supplied unglazed to suit 24 or 28mm units
- · White handles
- Doors can fold inside or out

### **Cost Options**

- Height over 2100mm add 5%
   Note: Please be aware that taller doors are narrower
   - due to the weight of the door this may result in the door becoming 5 panel instead of 4 panel etc.
- Non-white colour one side add 5%
  - two sides add 10%
- Painted for coastal/marine environments add 5%

## **Prices for Super Duty Eaves Beam**

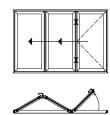
To upgrade to Super Duty Eaves Beam, refer to the span charts over page and carefully read the technical brochure.

You must use the Super Duty Eaves Beam on every facet of the nominated conservatory.

Take your conservatory roof price and add £116.75/linear metre list price.

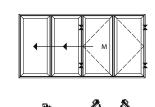


## BFD003 THREE PANEL



|       | Unglazed       |
|-------|----------------|
| WIDTH | NETT PRICE (£) |
| 2200  | 1705           |
| 2400  | 1734           |
| 2600  | 1764           |
| 2800  | 1793           |
| 3000  | 1863           |

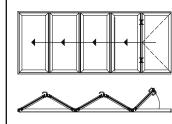
## BFD004 FOUR PANEL



| WIDTH | NETT PRICE (£) |
|-------|----------------|
| 2800  | 2144           |
| 3000  | 2215           |
| 3200  | 2263           |
| 3400  | 2313           |
| 3600  | 2362           |
| 3800  | 2410           |
| 4000  | 2481           |
|       |                |

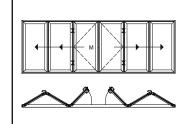
**Unglazed** 

### BFD005 FIVE PANEL



|   |       | Unglazed       |
|---|-------|----------------|
|   | WIDTH | NETT PRICE (£) |
|   | 3800  | 2604           |
| 1 | 4000  | 2674           |
|   | 4200  | 2707           |
|   | 4400  | 2734           |
|   | 4600  | 2765           |
| 1 | 4800  | 2825           |
|   | 5000  | 2895           |
|   |       |                |

## BFD006 SIX PANEL



|       | Unglazed       |
|-------|----------------|
| WIDTH | NETT PRICE (£) |
| 4800  | 3071           |
| 5000  | 3141           |
| 5200  | 3171           |
| 5400  | 3201           |
| 5600  | 3232           |
| 5800  | 3279           |
| 6000  | 3349           |
|       |                |